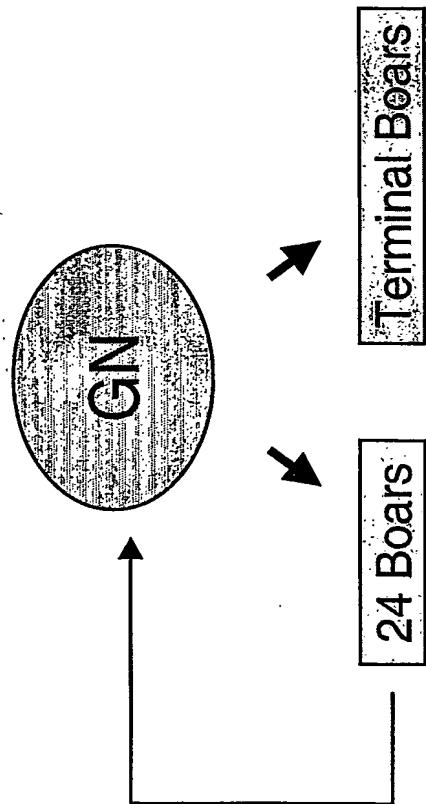


FIGURE 2

Traditional GN Production



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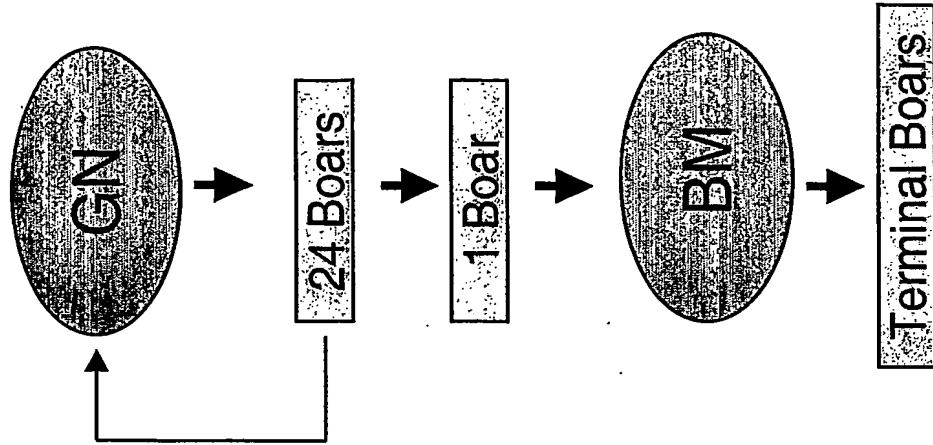


FIGURE 3

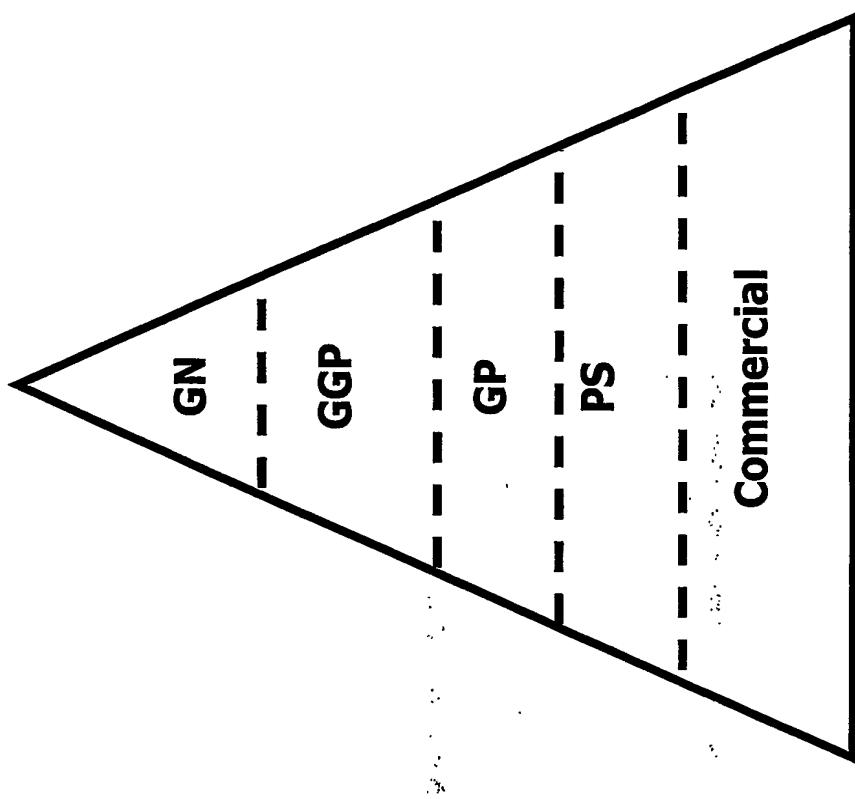


FIGURE 4

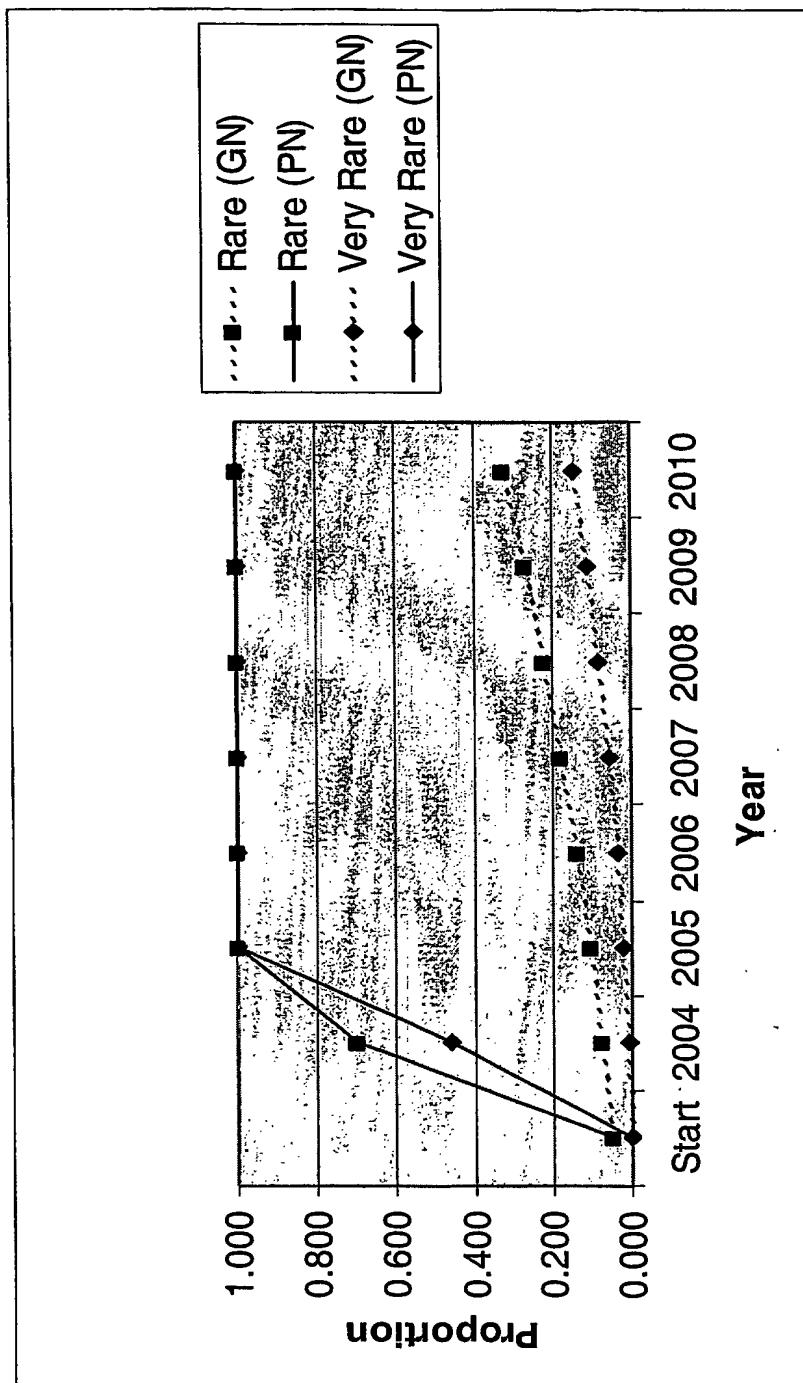


FIGURE 5

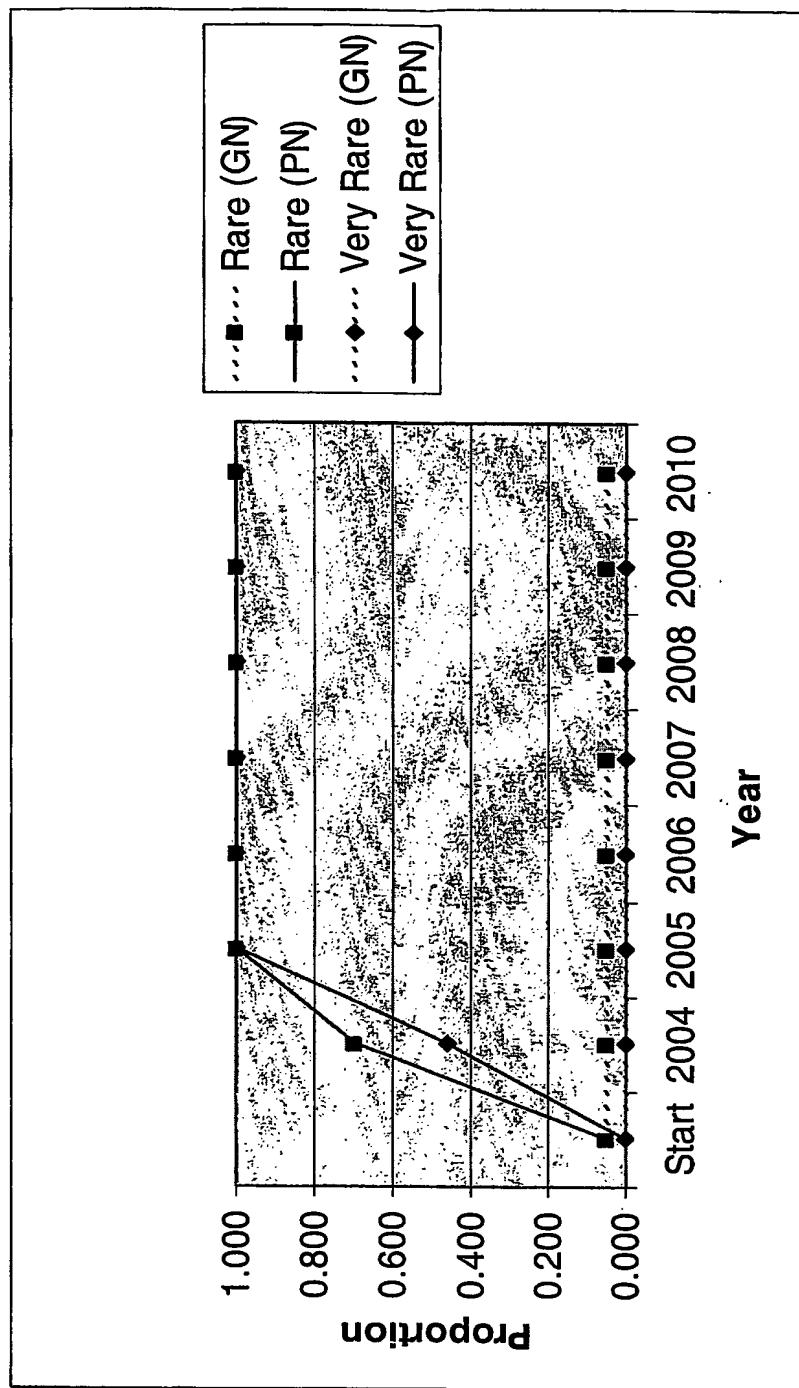


FIGURE 6

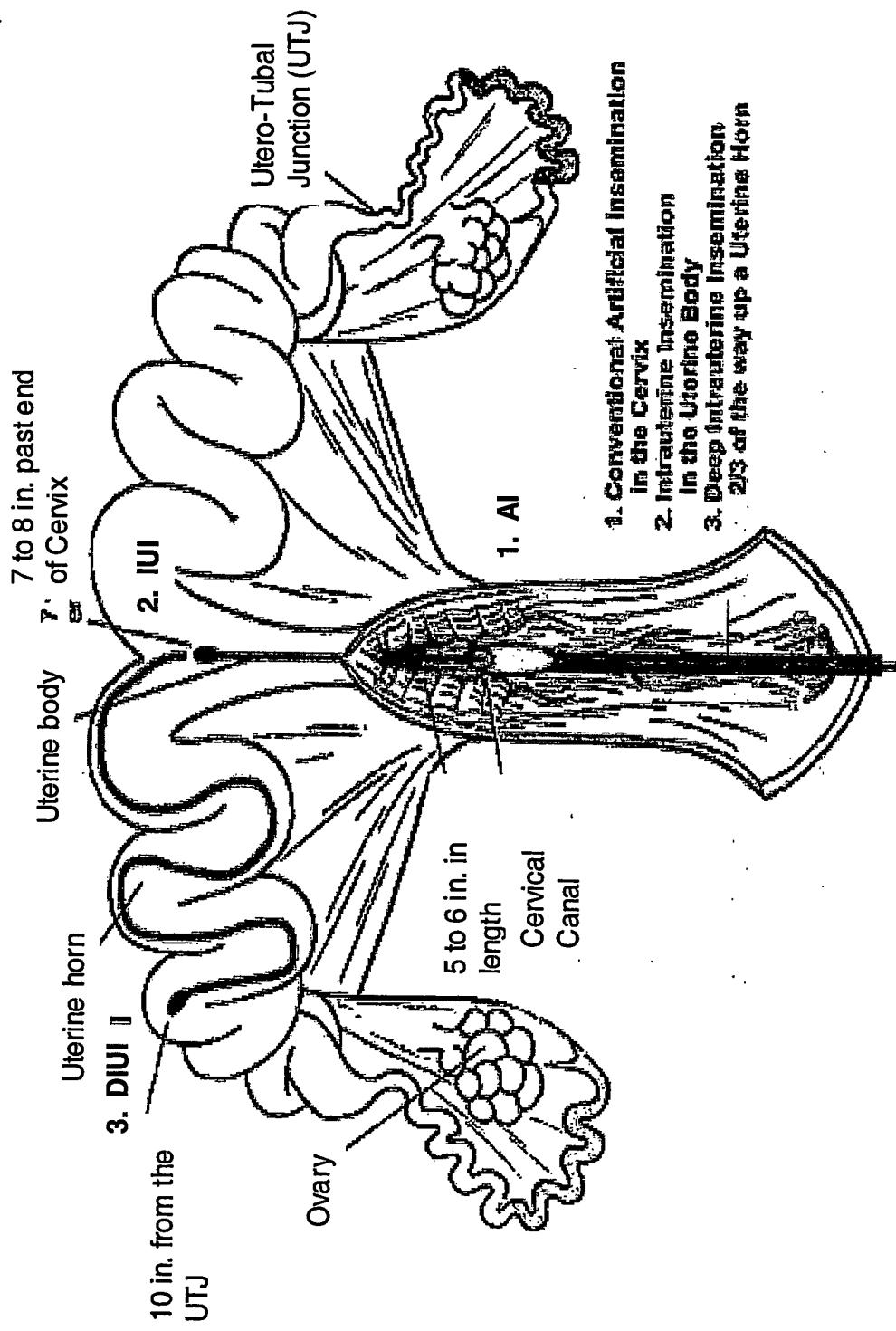
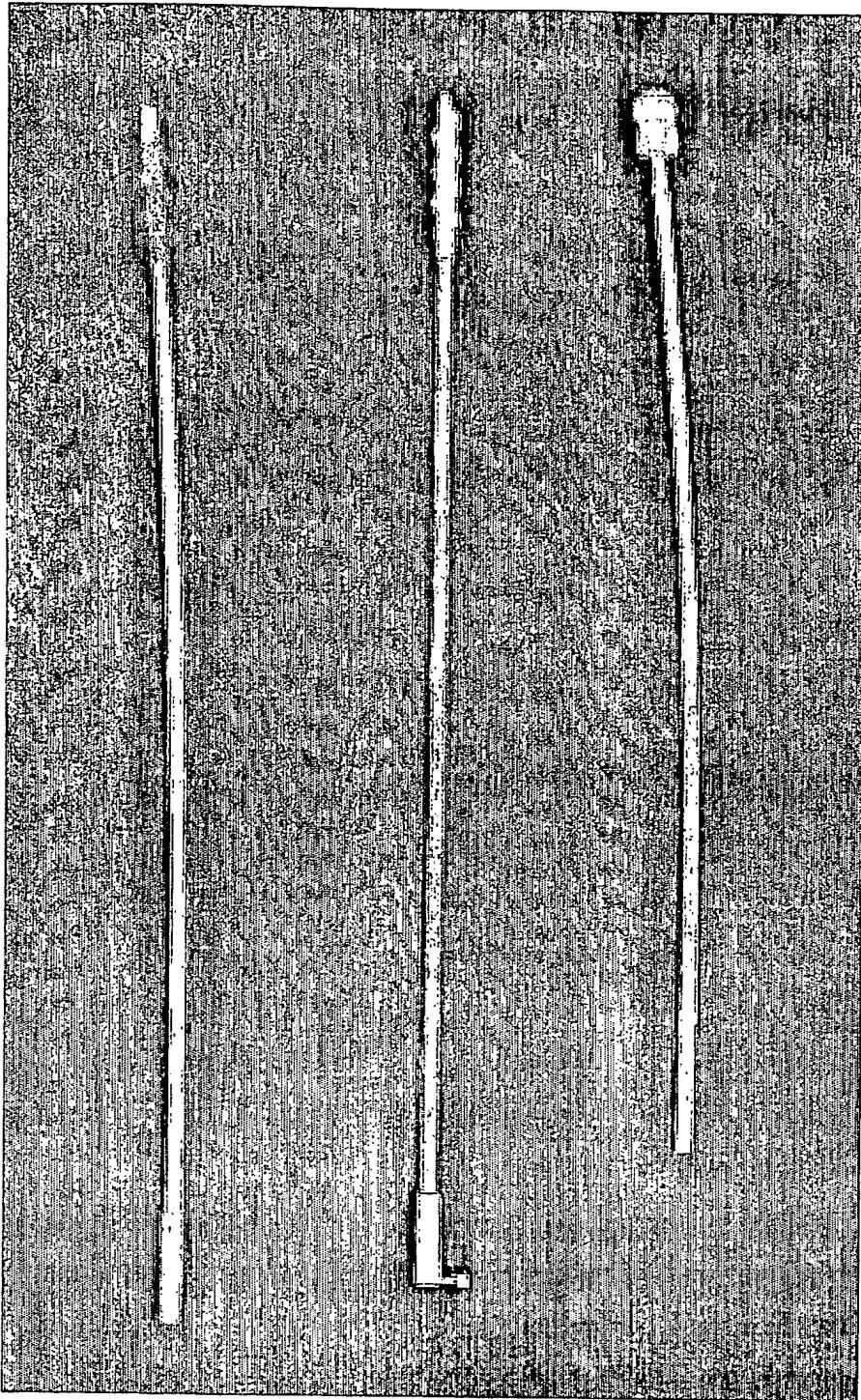


FIGURE 7



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FIGURE 8

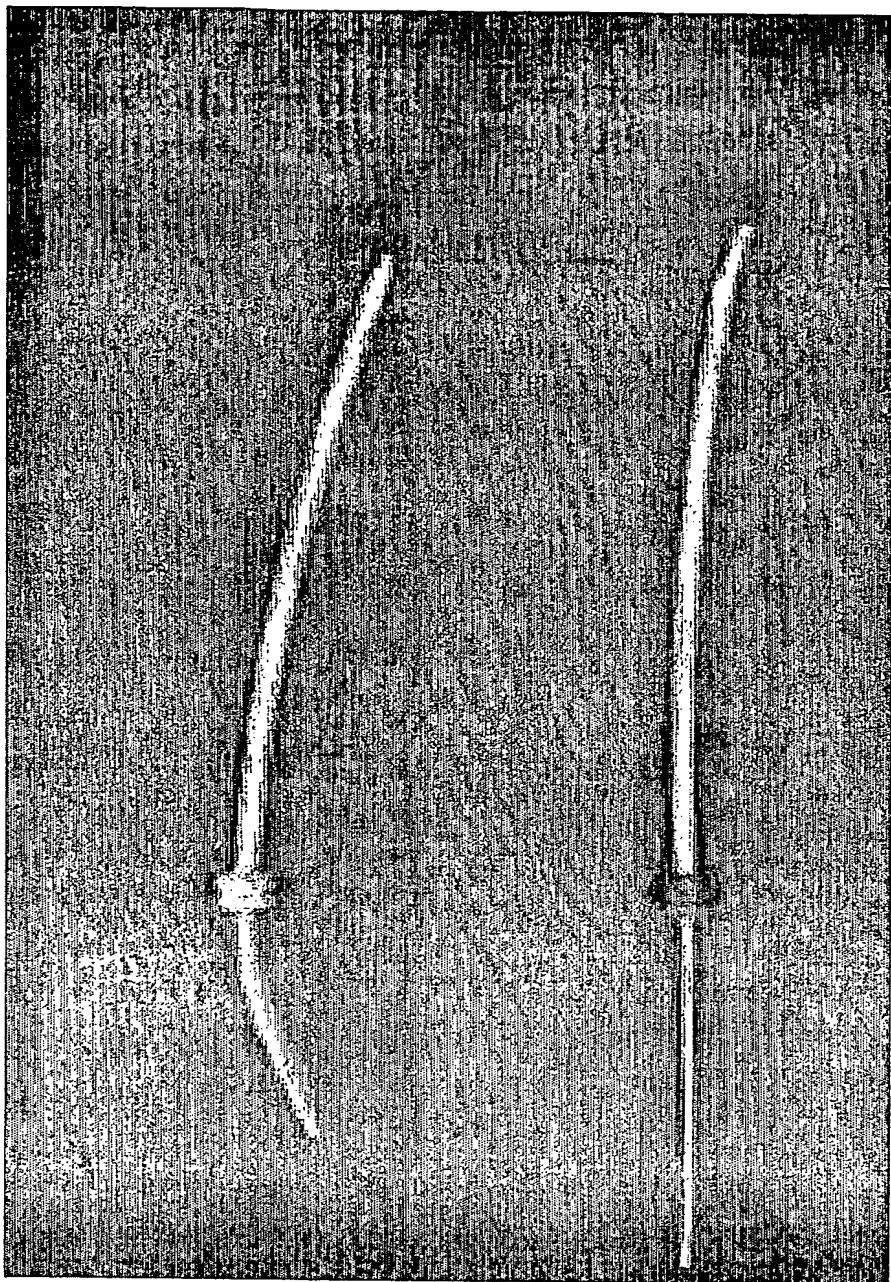


FIGURE 9

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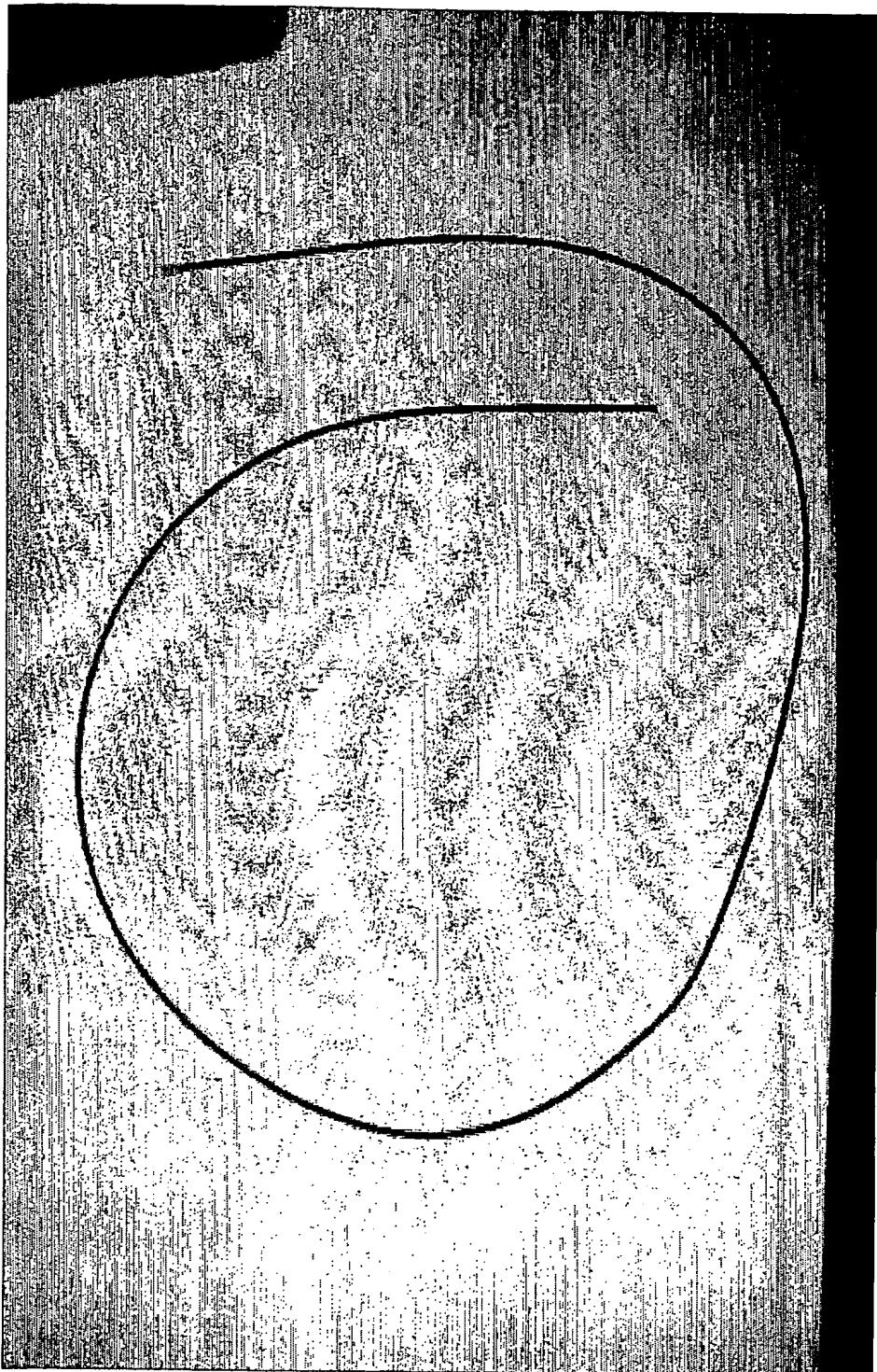


FIGURE 10
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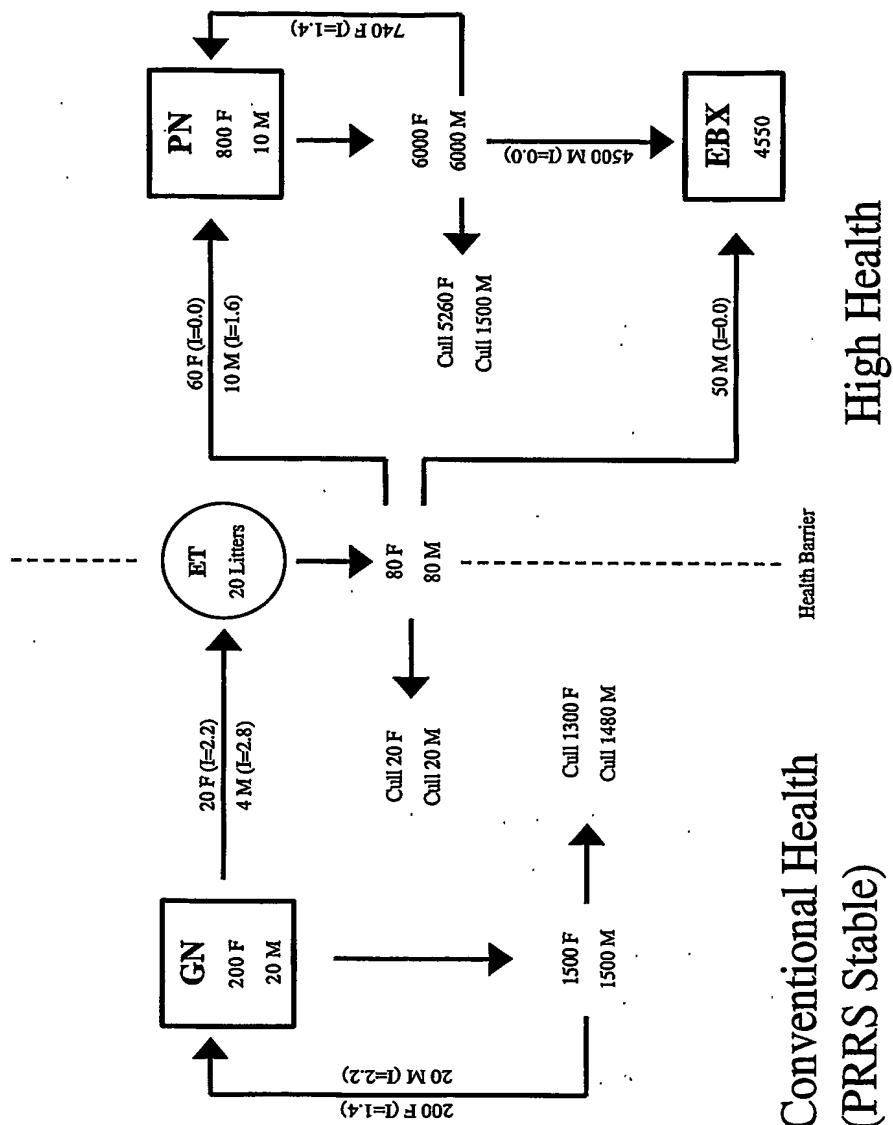


FIGURE 11

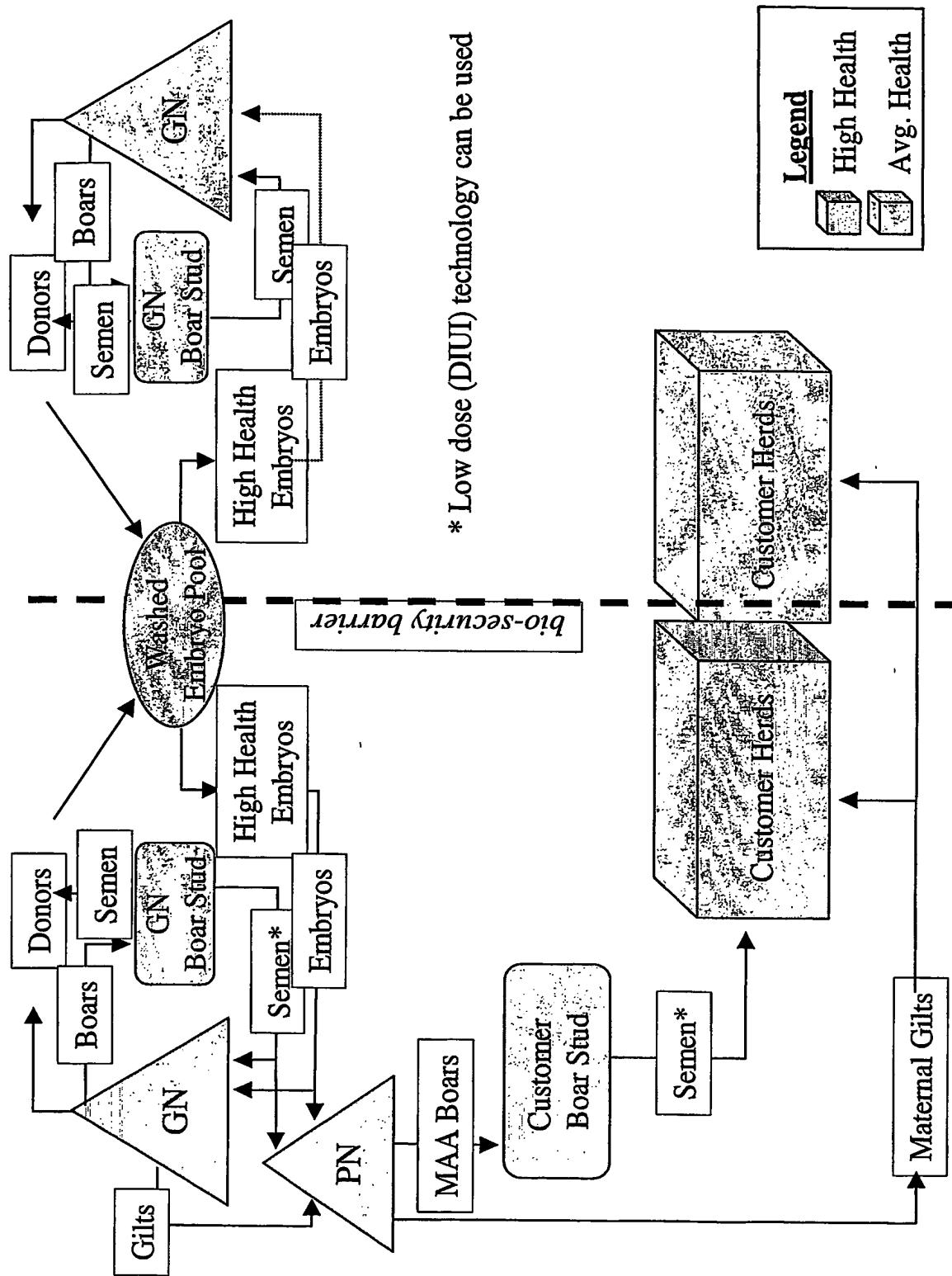


FIGURE 12

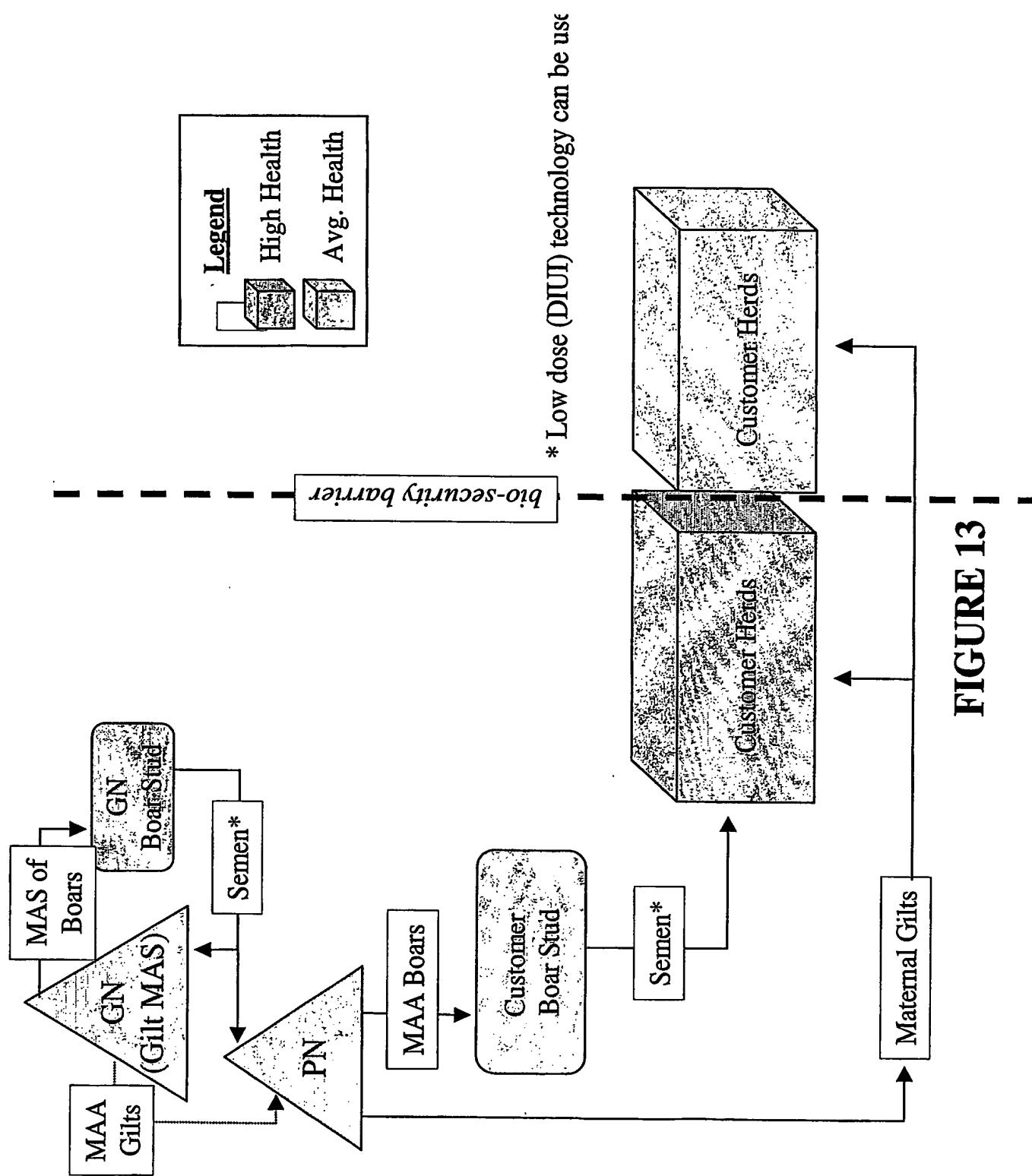


FIGURE 13

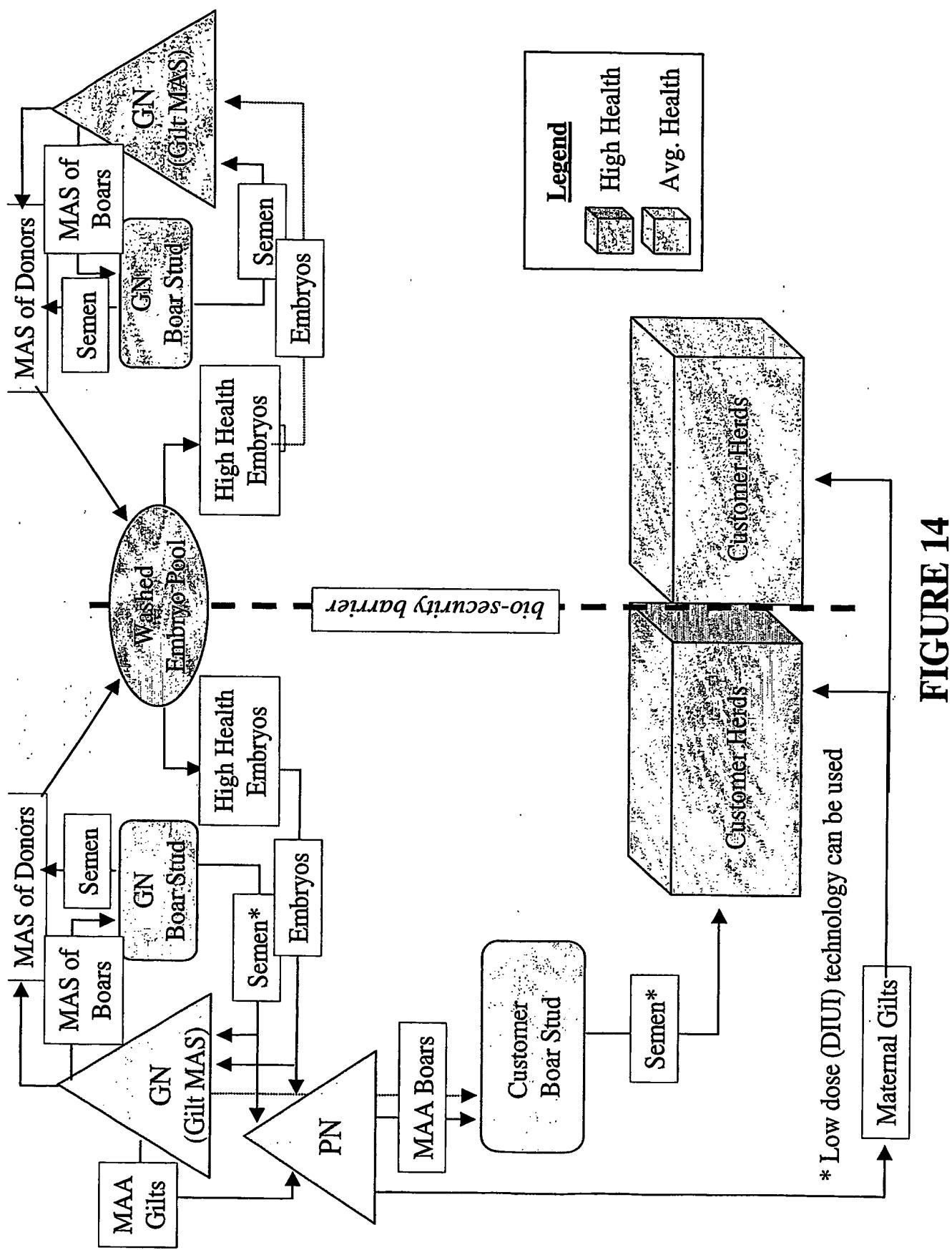


FIGURE 14

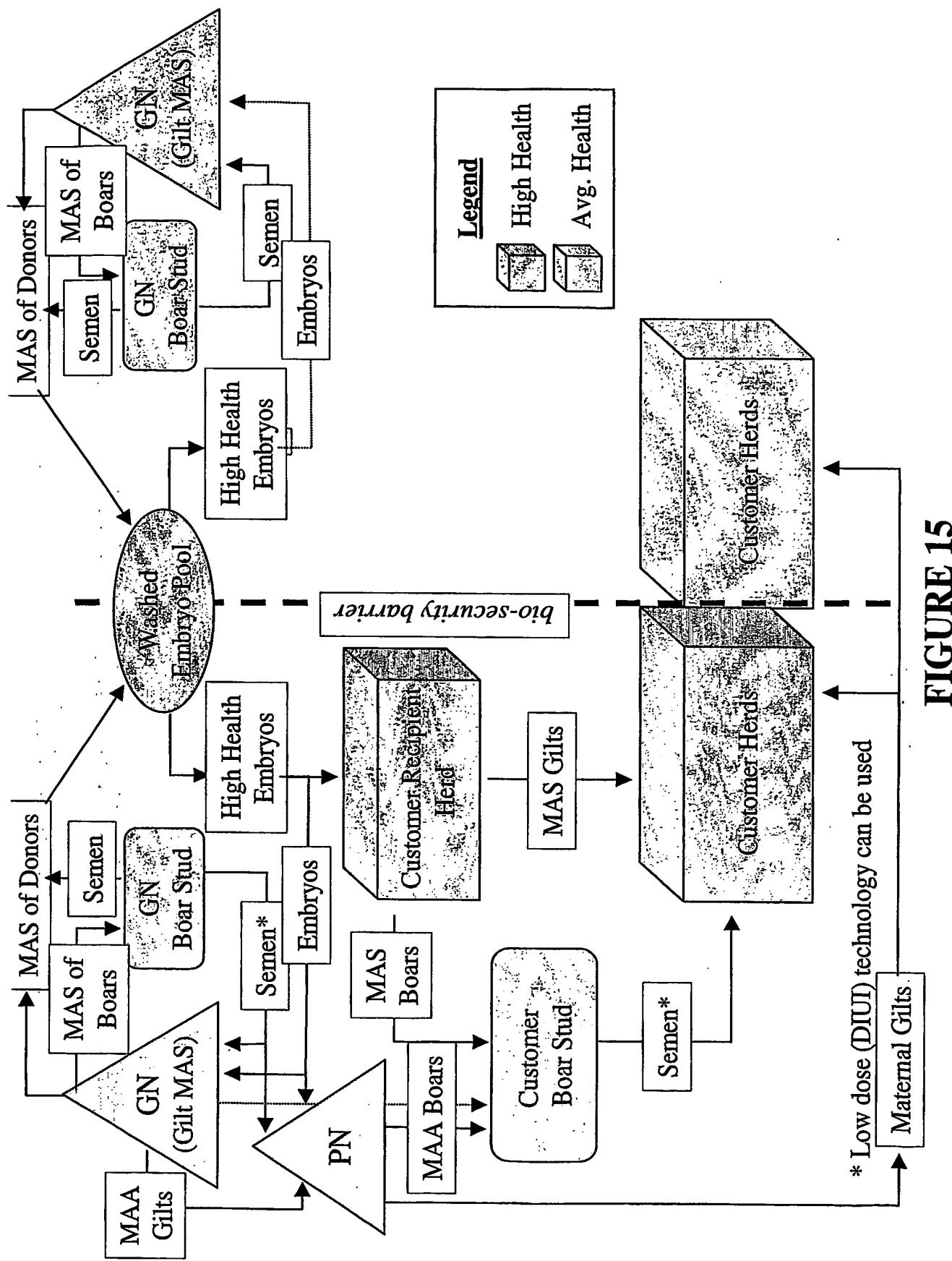


FIGURE 15

